

**SPIRAL DOUGH KNEADER**

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PNC	Model	Modules	Description	Note
602281	ESK62L	B;H;J	SPIRAL DOUGH KNEADER - 62LT - 2 SPEED	
602287	DSK62L	A;H;J	SPIRAL DOUGH KNEADER - 62LT - 2 SPEED	



**SPIRAL DOUGH KNEADER**

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**Modules classifications**

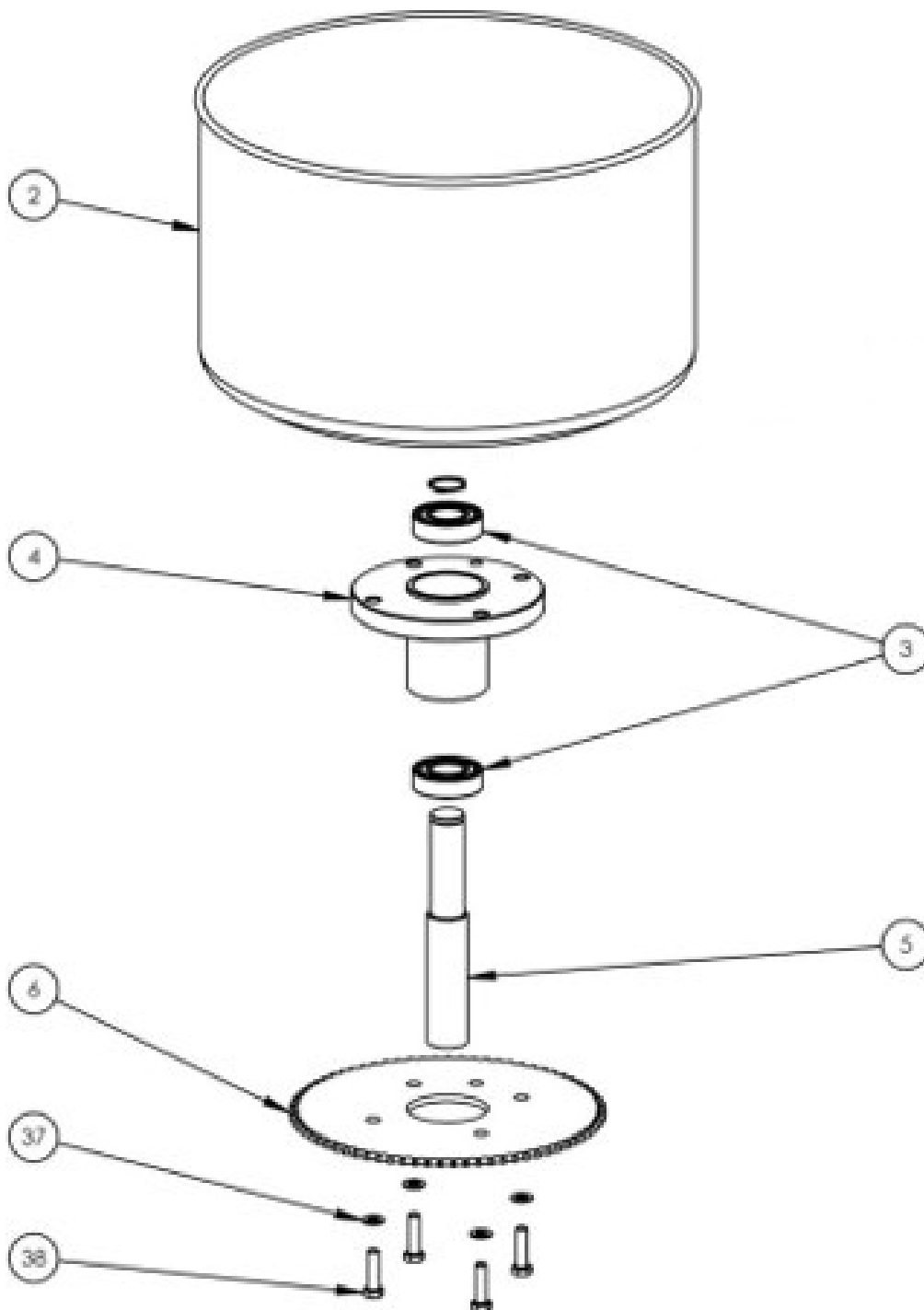
<b>A</b>	DITO SAMA
<b>B</b>	ELECTOLUX PROFESSIONAL
<b>H</b>	62 LITRES
<b>J</b>	2 SPEED

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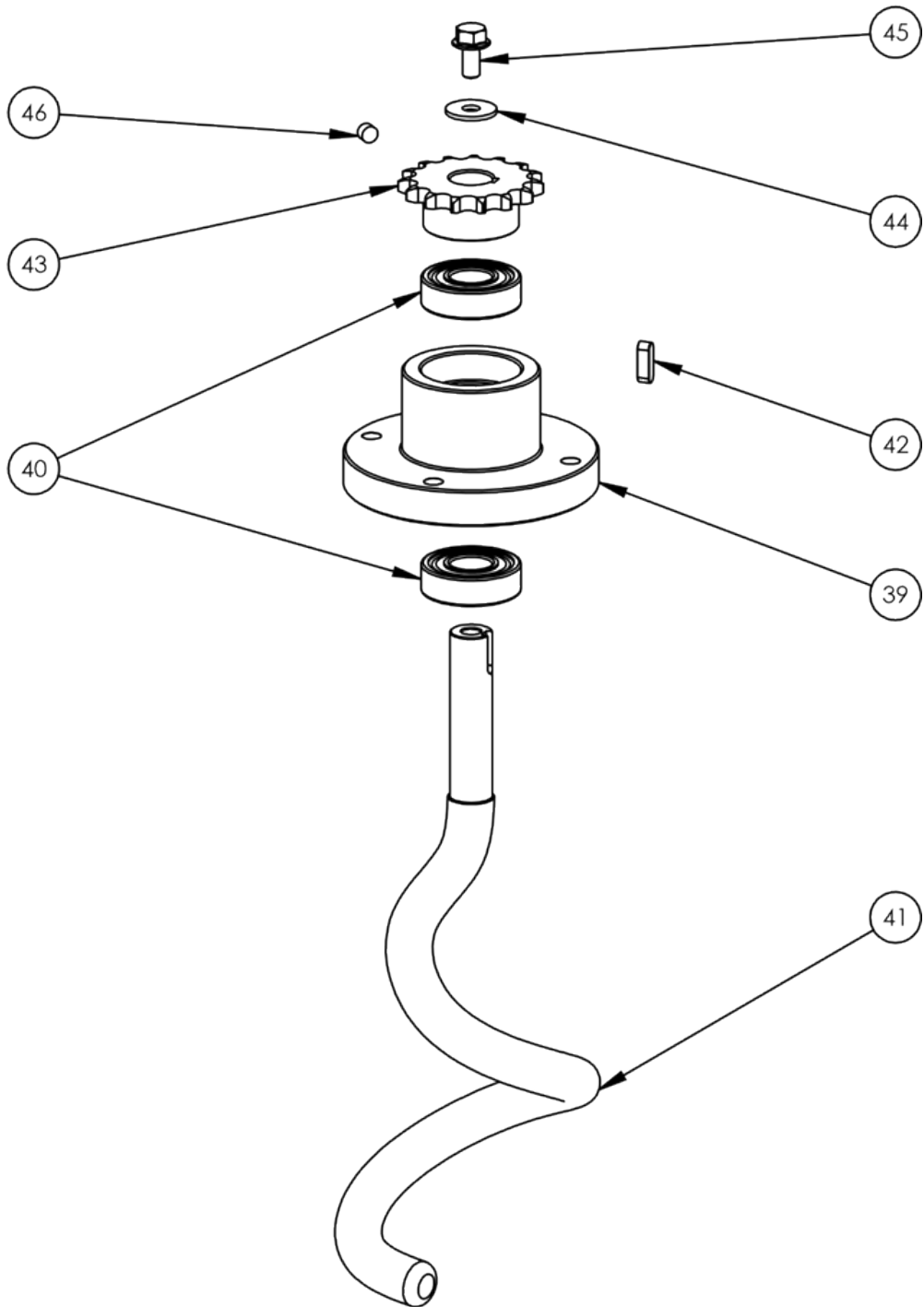
SPIRAL DOUGH KNEADER - Parts list - Structure

Pos.		Code	Description	V	W&T	Ref.	Notes	S/N break
2	0DF313	CIL00026	BOWL L62					
3	0KQ394	CIL00093	BEARING 6205 2RS		X			
4	0DF233	CIL00075	SHARED BOWL SUPPORT					
5	0DF234	CIL00067	SHARED BOWL SUPPORT SHAFT					
6	0DF280	CIL00081	BOWL CROWN					
7	0DF281	CIL00054	MOTOR	X				
8	0DF282	CIL00057	GEAR BOX	X				
9	0DF283	CIL00060	REDUCER FLANGE S63		X			
10	0DF239	CIL00078	DRIVE SHAFT SUPPORT		X			
11	0DF301	CIL00065	DRIVE SHAFT					
13	0DF315	CIL00089	BOWL DRIVE PINION		X			
14	0DF302	CIL00143	SPIRAL ASSEMBLY		X			
15	0DF244	CIL00115	MICROSWITCH BRACKET					
16	0DF203	CIL00113	MICROSWITCH D3V-166-1C5	X				
17	0DF204	CIL00123	CHAIN TENSIONER ASSEMBLY					
18	0DF287	CIL00070	LID SHAFT					
19	0DF206	CIL00038	MICROSWITCH HUB					
21	0DF314	CIL00037	LID L62					
22	0DF209	CIL00104	PLASTIC STOP SPACER 10 X 15					
23	0DF247	CIL00112	TEMPOMATIC TIMER M1 130 M10 SM-T					
24	0DF248	MANOP005	NON-GRAD. BLACK KNOB					
25	0DF249	CIL00111	BUTTON 0-1 400V					
26	0DF250	CIL00116	SPEED SELECTOR					
27	0DF251	CIL00144	SCREEN-PRINTED ADHESIVE LABEL					
28	0DF211	CIL00106	WHEEL WITH BRAKE D50 M12					
29	0DF212	CIL00107	UNBRAKED WHEEL D50 M12					
30	0DF213	CIL00119	PLASTIC CABLE GLAND M20x1.5					
34	0DF307	CIL00044	DOUGH REMOVER PIN					
35	0DF308	CIL00103	BOWL CHAIN		X			
36	0DF139	CIL00139	SPIRAL CHAIN					
83	0DF309	CIL00268	PLASTIC LID COVER L62		X			
84	0DF316	CIL00240	THREE PHASE ELECTRICAL SYSTEM BOX	X				
85	0DF376	CIL00274 + CIL00272	FUSE 8A + FUSE HOLDER	X				



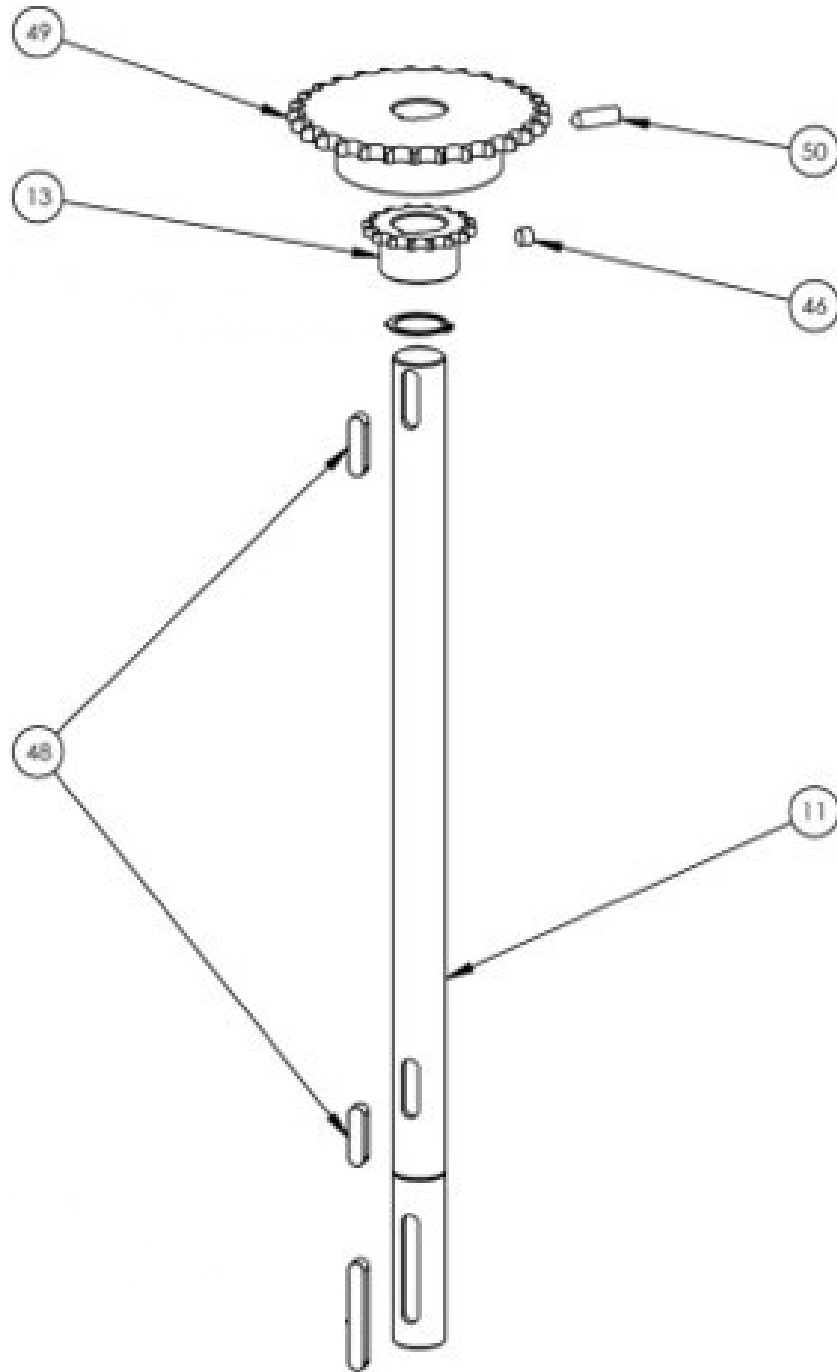
SPIRAL DOUGH KNEADER - Parts list - Bowl / Mechanism

Pos.		Code	Description	V	W&T	Ref.	Notes	S/N break
2	0DF313	CIL00026	BOWL L62					
3	0KQ394	CIL00093	BEARING 6205 2RS		X			
4	0DF233	CIL00075	SHARED BOWL SUPPORT					
5	0DF234	CIL00067	BOWL SUPPORT SHAFT					
6	0DF280	CIL00081	BOWL CROWN		X			
37	0KQ524	BIL00035	FLAT WASHER 8 ZN					
38	0D2329	BIL00034	HEX HEAD SCREW M8 x 30 ZN					



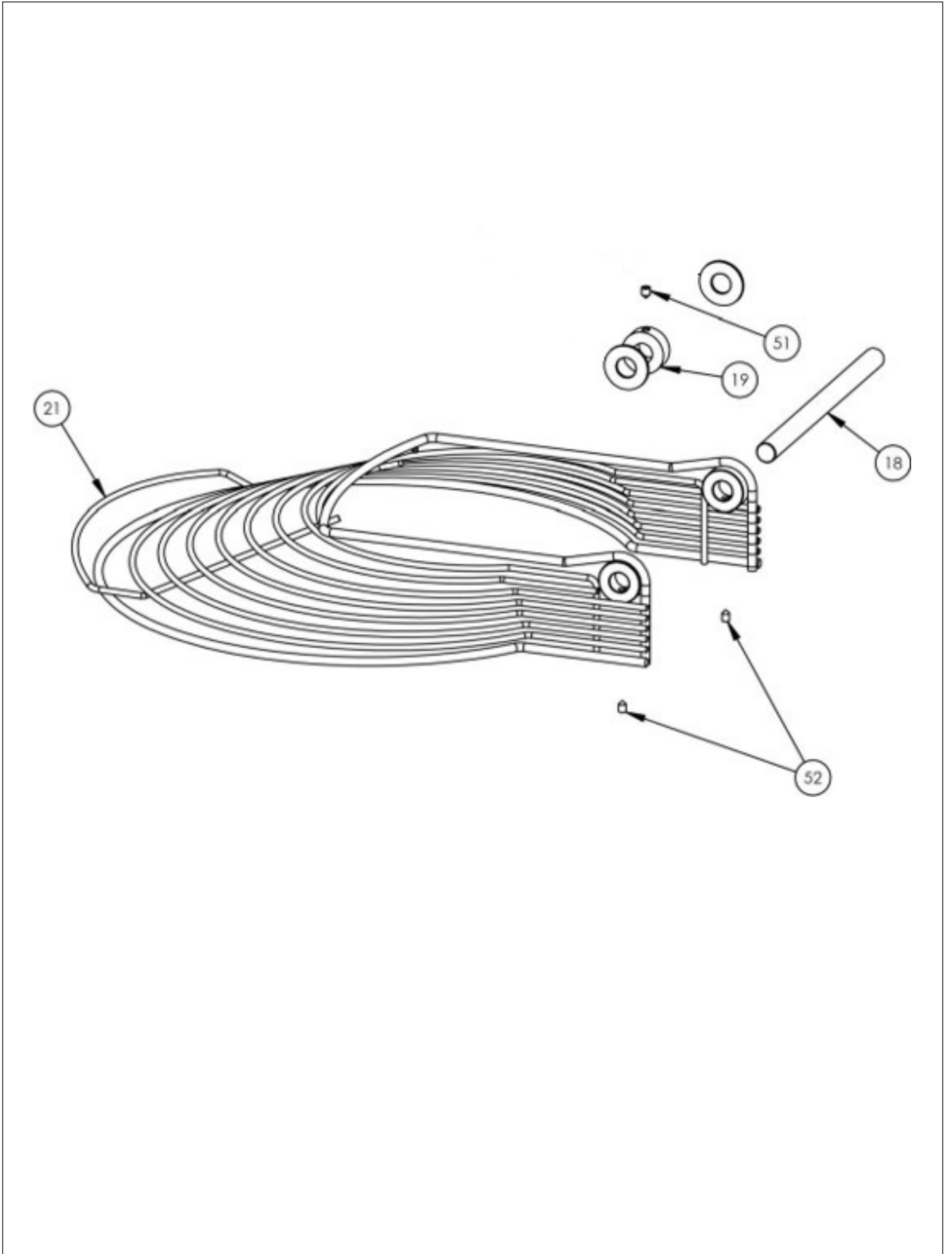
**SPIRAL DOUGH KNEADER - Parts list - Spiral / Mechanism**

<b>Pos.</b>	<b>Code</b>	<b>Item</b>	<b>Description</b>	<b>V</b>	<b>W&amp;T</b>	<b>Ref.</b>	<b>Notes</b>	<b>S/N break</b>
39	0DF296	CIL00073	SPIRAL SUPPORT					
40	0D0035	CIL00092	BEARING 6202 2RS		X			
41	0DF310	CIL00031	SPIRAL L53 L62					
42	0KQ486	BIL00005	ROLL PIN 6 x 30					
43	0DF311	CIL00136	SPIRAL PINION		X			
44	0D0630	BIL00036	FLAT WASHER 8 x 24 ZN					
45	0D0498	BIL00030	HEX HEAD SCREW M8 x 16 ZN					
46	0D0559	BIL00020	M8x8 POINT GRUB SCREW UNPROCESSED					



SPIRAL DOUGH KNEADER - Parts list - Shaft / Mechansim

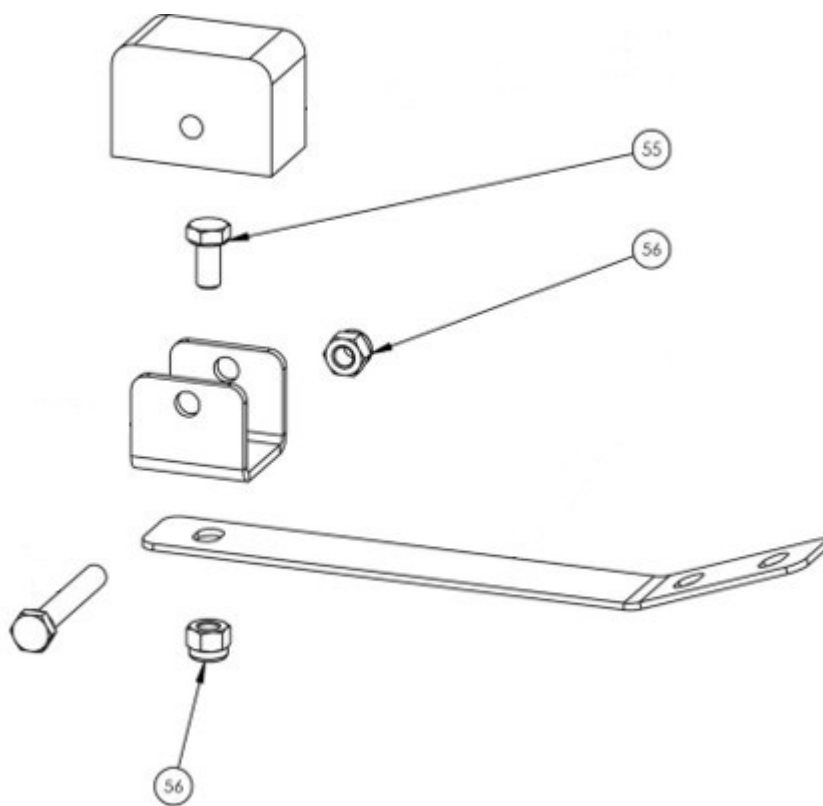
Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
11	0DF301	CIL00065	DRIVE SHAFT					
13	0DF315	CIL00089	BOWL DRIVE PINION		X			
46	0D0559	BIL00020	M8x8 POINT GRUB SCREW UNPROCESSED					
48	0KQ487	BIL00002	INTERLOCKING TAB 8 x 30					
49	0DF312	CIL00086	SPIRAL DRIVE PINION		X			
50	0D0553	BIL00021	M8 x 25 POINT GRUB SCREW UNPROCESSED					



SPIRAL DOUGH KNEADER - Parts list - Lid

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
18	0DF287	CIL00070	LID SHAFT					
19	0DF206	CIL00038	MICROSWITCH HUB					
21	0DF314	CIL00037	LID L62					
51	0D2320	BIL00019	POINT GRUB SCREW M6 x 8 ZN					
52	0D2109	BIL00018	POINT GRUB SCREW M5 x 8 ZN					

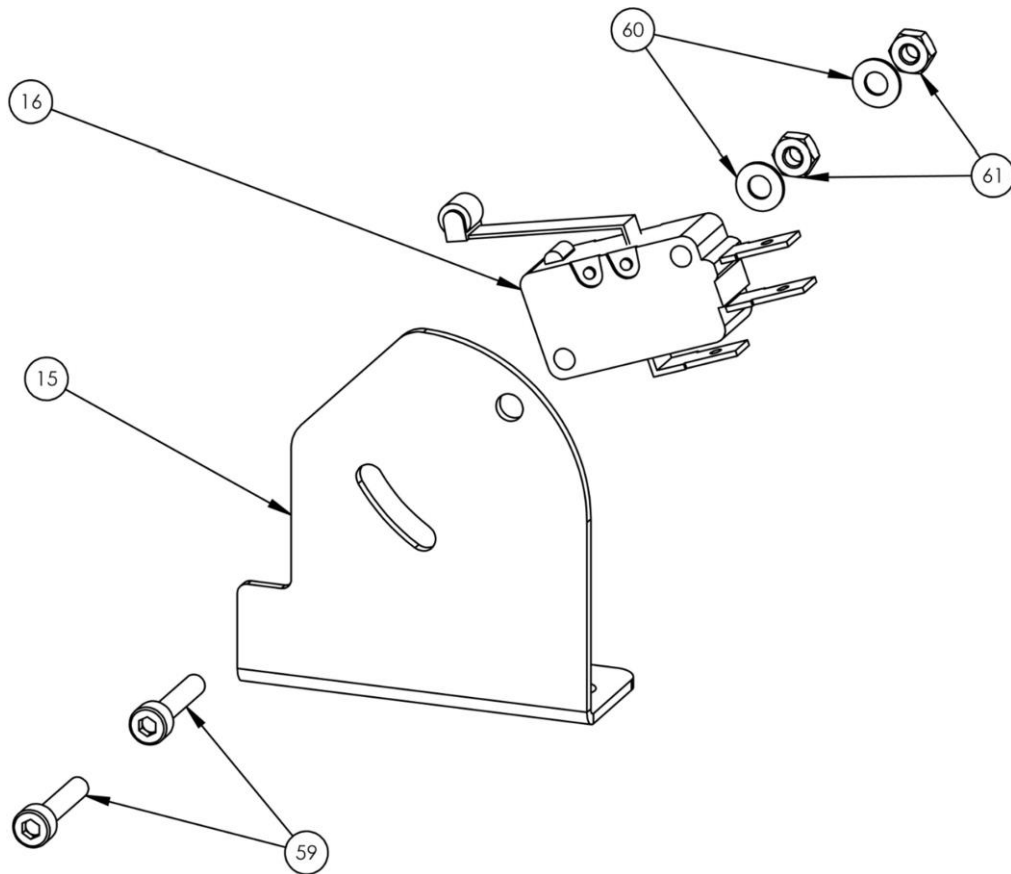
SPIRAL DOUGH KNEADER - Exploded view - Tensioner



SPIRAL DOUGH KNEADER - Parts list - Tensioner

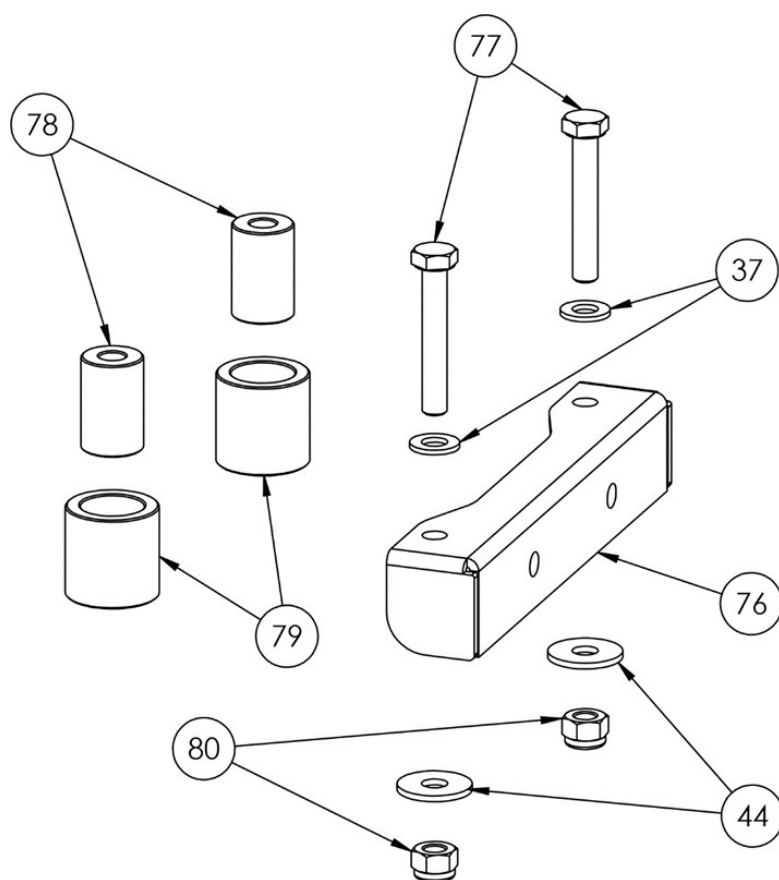
Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
55	0D0537	BIL00013	HEX HEAD SCREW M5 x 10 ZN					
56	0D0500	BIL00010	SELF-LOCKING NUT M5 ZN					

SPIRAL DOUGH KNEADER - Exploded view - Microswitch



SPIRAL DOUGH KNEADER - Parts list - Microswitch

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
15	0DF202	CIL00115	LID MICROSWITCH BRACKET					
16	0DF203	CIL00113	MICROSWITCH D3V	X				
59	0DF230	BIL00015	SOCKET HEAD SCREW M3x16A2					
60	0D5620	BIL00043	FLAT WASHER 3 x 7 x 0.5					
61	033987	BIL00016	NUT M3 A2					



SPIRAL DOUGH KNEADER - Parts list - Bowl rolls support

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
37	0KQ524	BIL00035	FLAT WASHER 8 ZN					
44	0D0630	BIL00036	FLAT WASHER 8 x 24 ZN					
76	0DF264	CIL00131	BOWL ROLLS SUPPORT					
77	0D3488	BIL00051	TE SCREW M8 x 50 ZN					
78	0DF265	CIL00133	GV ROLLER BUSH D20 x 31					
79	0DF266	CIL00132	BOWL GUIDE ROLLERD					
80	0D0641	BIL00050	SELF BLOCKING NUT M8 ZN					

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